



**SURFACE COAT**  
PROTECTIVE SEALERS & STAINS

**SC-36 Fast Stain**

**Description**

SC-36 Fast Stain is a solvent soluble, penetrating, fast drying, drop in powder, dye stain. When used with acetone, this dye dries to the touch in just seconds. It produces colors from earth tones to vibrant colors on concrete and cementitious overlays.

**Uses**

When mixed with acetone, SC-36 can be used as a primary coloring application for polished concrete as well as grind, stain and seal systems. SC-36 may be used in conjunction with Acid stains as a secondary coloring system. Fast Stain is designed for interior use only.

**Advantages**

- Fast Drying ▪ Penetrating ▪ Colors can be Blended for Unlimited Color Selection ▪ Safe to Ship via UPS
- Great Interior Color Fastness ▪ Easy to Use ▪ Can be Sealed with Both Solvent and Water-Based Sealers
- No Rinsing Needed ▪ Can be Used with Polished Concrete

Product Data			
<b>Packaging</b>	½ Pint can (for 1 gallon of Acetone) 1 Pint can (for 5 gallons of Acetone)	<b>Colors</b>	Black, Blue, Brown, Burnt Orange, Green, Grey, Purple, Red, Red Brown, Royal Blue, Sage Green, Yellow
<b>Coverages</b>	~400 ft <sup>2</sup> /gal on Smooth Surfaces 150-250 ft <sup>2</sup> /gal on Rough Surfaces	<b>Mix Ratio</b>	1 gal of Acetone per ½ Pint can 5 gal of Acetone per 1 Pint can
<b>VOC Content</b>	0 gm/l	<b>Shelf Life</b>	5 years in unopened packaging

**Inspection**

Substrate must be clean, dry, and free of grease, paint, oil, dust, sealers, wax, curing agents, or any foreign material that will prevent proper adhesion. Not intended for exterior applications.

**Moisture**

All concrete should be tested for moisture before applying a seamless coating. If moisture emissions exceed 5 lbs/1000 square feet (ASTM F1869) or if the relative humidity (RH) exceeds 75% (ASTM F2170), contact the manufacturer before application.

**Preparation**

For concrete, the surface should be at least 2500 psi and have cured for a minimum of 28 days. Prior to starting work, test existing concrete slab for efflorescence, moisture and hydrostatic pressure. Methods of preparation may vary according to the desired outcome. Factors include the forecasted use of the surface, the environment in which it is to be installed and if a sealer will be used. When preparing the surface, take in to consideration the desired final look and prep accordingly. For more information on preparation, please refer to the appropriate System Specification Sheet.

DISCLAIMER: PURCHASER'S SOLE AND EXCLUSIVE REMEDY AGAINST THE MANUFACTURER OF WESTCOAT, SHALL BE LIMITED SOLELY TO THE REPLACEMENT OF ANY DEFECTIVE MATERIAL OR A PAYMENT BY THE MANUFACTURER IN AN AMOUNT EQUAL TO THE COST OF THE ORIGINAL MATERIAL.



**SC**

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### Mixing

For ease of mixing, begin by adding a small amount of acetone into the SC-36 Fast Stain powder container. Pour approximately 6 ounces of acetone into the half pint container of pre-measured Fast Stain powder (1 gallon mix) or 12 ounces of acetone into the pint container of pre-measured Fast Stain powder (5 gallon mix). Replace the lid and shake to dissolve the powder. Once powder has dissolved, place a funnel in the opening of the 1 or 5 gallon acetone and pour contents of first mix into remaining acetone. Shake entire mixture and let sit for 15 minutes, shake again and the Fast Stain is now ready to apply. Colors may be varied by adding more or less acetone.

### Thinning

Do not thin.

### Coverage

The coverage will vary depending on the surface. Up to 400 square feet per gallon on a smooth surface and between 150-250 square feet on rough surfaces.

### Applying Product

Before beginning any project, it is recommended that a mock-up be installed to help indicate the overall look and finish. Material may be applied with a solvent safe sprayer. For best results, use a solvent safe, pump sprayer with a conical tip. Be sure to apply evenly and consistently with an overlapping circular or figure eight pattern. Avoid puddling the stain. Additional coats may be applied after the first coat has dried for 10 to 20 minutes. Additional coats will produce a darker color. Multiple colors may be layered or sprayed at the same time to create a variegated finish. Be sure to paper/plastic off any areas that you do not want dyed.

SC-36 may leave residual dye on the surface after application. If this occurs, it is recommended to remove excessive dye. A white pad may be used "dry" on a floor machine to remove residue, then a dust mop or vacuum can be utilized to collect the residual dye.

Be sure to extinguish all pilot lights and sources of ignition. Ventilate the area prior to starting the job. Acetone fumes are extremely flammable.

### Clean Up

Cured material should be removed mechanically or with an environmentally-safe solvent.

### Health Precautions

Inhalation of vapor or mist can cause headache, nausea, irritation of nose, throat and lungs. Prolonged or repeated skin contact can cause slight skin irritation.

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**westcoat**<sup>®</sup>  
SPECIALTY COATING SYSTEMS

**PRODUCT  
SPECIFICATION**

**SC**

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### Limitations

- This product is designed for professional use only.
- Apply in thin coats.
- Concrete must be free of sealers, wax, or curing agents.
- Be sure to paper off any areas that you do not want stained.
- Will not hide imperfections or stains in concrete.
- Fast Stain will stain concrete and can produce a mottled look. Colors and effects will vary.
- Do not allow any Westcoat products to freeze.
- Read Product Specification Sheets for every product you will be using before beginning the project.
- Stains are translucent and somewhat transparent.
- FOR INTERIOR USE ONLY.
- CAUTION: when mixed with acetone, product is EXTREMELY FLAMMABLE.

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